



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2484**Job Sheet 202970**

Part No: D2484

Job Qty: 100 pcs

Part Name: Locknut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/19

Job Tracking No:

Due Date: 11/14/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP A 00.03.02 New Issue EC

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	DAS 100 13 pcs		11/14/19	0.00	0.00	Purchasing - 1		NE NOV 11 2019
		NOV 06 2019 9-89	POH3045019		x100		Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100 pcs		11/14/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		NE NOV 11 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

Container No: S230446



Part: D2484

Job No: 202970

Serial No/Batch: S230446

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/11/19

Plex 11/6/19 11:41 AM Dart.Lavoie.Chanta

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	100 pcs	11/14/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	100 pcs	11/14/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B

DAS

JAN 14 2020

9-89

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 84 9-89 GA127
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	100 pcs	11/14/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Purchasing) Issue P/O: _____ Order per Dwg D2484 MCMaster p/n: 91343A100 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					JAN 14 2020
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2484P	Lock Nut	100 pcs (1 ea)	100-Purchasing	S830442	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D2484P	100	0	0	
Part Specifications					
Specifications could not be found.					

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DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B W	APPROVED 	DRAWING NO. D2484	REV. A SHEET 1 OF 1
DATE 95:10:06		TITLE LOCK NUT	SCALE

SPECIFICATION CONTROL DRAWING



1/4-20 LOW PROFILE
NYLON LOCK NUT



OR

1/4-20 SERATED FLANGE
LOCK NUT





Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045019



Supplier: MCM001-VU
McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045019

PO Date: 11/6/19

Due Date: 11/8/19

Purchase Order

Revision:

NOV 06 2019

Revision Date:

Ship-To Contact: Lavole, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavole@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		91280A342		50/PK	Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M6 x 1 mm Thread, 40 mm Long	Firmed X50		11/8/19	50 Ea	0 Ea	50 Ea	\$0.1664/Ea	\$8.32
											NOV 11 2019		
2		90905A655		1/pk	316 SS Split Ring 15/16" ID. X 1-1/16" OD. X 1/8" Thick	Firmed X10		11/8/19	10 Ea	0 Ea	10 Ea	\$0.67/Ea	\$6.70
											NOV 11 2019		
3		92949A595		10/pk	SS Button Head Drive Screw	Firmed X50		11/8/19	50 Ea	0 Ea	50 Ea	\$0.493/Ea	\$24.65
											NOV 11 2019		
4		93635A212		25/pk	Bolt receive ea	Firmed X25		11/8/19	25 Ea	0 Ea	25 Ea	\$0.2928/Ea	\$7.82
5	202823	95606A170		95606A470 100/PK	Washer D3631-1 : AS PER DWG D3631 REV. A receive ea	Firmed X500		11/8/19	500 Ea	0 Ea	500 Ea	\$0.1161/Ea	\$58.05
											NOV 11 2019		
6	202970	D2484P	D2484	91343A100 10/pk	Lock Nut : AS PER DWG D2484 REV. A	Firmed X100		11/8/19	100 pcs	0 pcs	100 pcs	\$0.363/pcs	\$36.30

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PURCHASE ORDER

POHB045019



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
Grand Total:													\$141.34

Order Notes

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A016 PERSONNEL QUALIFICATION
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A032 DOCUMENT SPECIAL REQUIREMENTS
 A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
 A040 NOTIFICATION OF QUALITY ESCAPE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENTS

 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 A049 SUPPLIER AWARENESS

CL

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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PURCHASE ORDER

POHB045019



Supplier: MCM001-VU
McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045019

PO Date: 11/6/19

Due Date: 11/8/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		91280A342		50/PK	Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M6 x 1 mm Thread, 40 mm Long	Received	-	11/8/19	50 Ea	50 Ea	0 Ea	\$0.1664/Ea	\$0.00
2		90905A655		1/pk	316 SS Split Ring 15/16" ID. X 1-1/16" OD. X 1/8" Thick	Received	-	11/8/19	10 Ea	10 Ea	0 Ea	\$0.67/Ea	\$0.00
3		92949A595		10/pk	SS Button Head Drive Screw	Received	-	11/8/19	50 Ea	50 Ea	0 Ea	\$0.493/Ea	\$0.00
4		93635A212		25/pk	Bolt receive ea	Received	-	11/8/19	25 Ea	25 Ea	0 Ea	\$0.2928/Ea	\$0.00
5		95606A170		95606A470 100/PK	Washer D3631-1 : AS PER DWG D3631 REV. A receive ea w/o 202823	Partial	-	11/8/19	100 Ea	100 Ea	0 Ea	\$0.1161/Ea	\$0.00
					w/o 203129	Firmed	-	11/11/19	400 Ea	0 Ea	400 Ea	\$0.1161/Ea	\$46.44
									Sub Total:	500	100	400	\$46.44

NOV 11 2019

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PURCHASE ORDER

POHB045019



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
6	202970	D2484P	D2484	91343A100 10/pk	Lock Nut : AS PER DWG D2484 REV. A	Received	-	11/8/19	100 pcs	100 pcs	0 pcs	\$0.363/pcs	\$0.00
Grand Total:													\$46.44

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

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A049 SUPPLIER AWARENESS

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Plex 11/11/19 9:18 AM Dart.Lavoie.Chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Chantal Lavoie

Purchase Order
POHB045019
Order Placed By
Chantal Lavoie

McMaster-Carr Number
4775249-01

Page 1 of 1

11/06/2019

Line	Product	Ordered	Shipped	
1	91280A342 Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M6 x 1 mm Thread, 40 mm Long, Packs of 50	1 Pack	1	✓
2	90905A655 Split Ring, 1-1/16" OD, 15/16" ID, Packs of 1	10 Packs	10	✓
3	92949A595 18-8 Stainless Steel Button Head Hex Drive Screw, 5/16"-24 Thread Size, 3/8" Long, Packs of 10	5 Packs	5	✓
4	93635A212 316 Stainless Steel Hex Head Screw, Super-Corrosion-Resistant, M6 x 1 mm Thread, 20 mm Long, Packs of 25	1 Pack	1	✓
5	95606A470 Nylon Plastic Washer for 7/16" Screw Size, 0.5" ID, 0.688" OD, Off-White, Packs of 100	5 Packs	5	✓
6	91343A100 316 Stainless Steel Serrated Flange Locknut, Super-Corrosion-Resistant, 1/4"-20 Thread Size, Packs of 10	10 Packs	10	✓

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.



Sarah Weinberg
Compliance Manager

RECEIVED

NOV 08 2019

DART AEROSPACE LTD.